

OptiMel 1201

The OM 1201 provides ideal prerequisites for medium series production where a melting capacity of approx. 2 kg/h is sufficient, however, where the complete scale of the parameter control requires a melting device with geared pump.

The toggle-lever closing system is pneumatically actuated for easy operation, for some special production processes, can provide advantages compared to a pneumatic cylinder with two-hand control.

- Retaining force of 8kN for components with an overall casting area of up to approx. 2000mm² (at maximum pressure of 40 bar)



Technical Data

Operating temperature: max. 250°C

Melt pressure: 0.5-4 MPa/ 5-40 bar

Closing force: 8 kN

Power connection: 3/N/PE AC 400/50 Hz.

Power consumption: 3.5 kW Tank capacity: 2 l

Melting capacity: approx. 2kg/h

Dimensions: W630 x H1560 x D800mm

Auxiliary options:

Tool tempering

Highlights:

- Toggle-lever closing system
- Integrated melting unit with gear pump
- Compact control incl. recipe storage

Variations:

 Double injection heads with variable nozzle distances